

DZ092 SHOWN

A1622
A1449

DZ093 ON DZ090 (45°)
DZ092 ON DZ089 (45°)
DZ094 ON DZ091 (90°)

DZ000-043

AS SHOWN ON DZ092
& DZ093.

ROTATED 45° ON
DZ094

RELEASED
99.01.15

DZ096 ON DZ090

DZ095 ON DZ089 & DZ091

FINISH:

BLACK ANODIZE AFTER WELDING &
PRIOR TO RIVETING.

QA COPY ISSUED

DZ089/90/91

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29.01.75 A1449 WAS AS72	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	
	DRAWN		BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	DART AERO ACCESSORIES INC. VANCOUVER CANADA				
	APPROVED		D=DRIPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN					
	DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387 1. TOLERANCES — .XX & .030 .XXX & .010 2. ANGLES 2 M° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BJ=MS20470AD BB=MS20476AD	DESIGN <i>Barney</i> STRESS CHECKED CLIENT	TITLE ASPIRATORS CODE DWG NO DZ089/90/91 SCALE 1:2 SHT 1 OF 1				

REPORT ALL DISCREPANCIES — DO NOT SCALE